



**Quantsen® SmartIO IP67 EtherNet/IP or PROFINET Modules featuring Fast Start-Up technology are Industrial field intelligent distributed ones. They are used for signal acquisition and output control in a variety of industrial applications.**

Quantsen® SmartIO EtherNet/IP modules provide a reliable solution for connecting industrial controllers to I/O devices in harsh duty environments. Machine mountable in an IP67 rated housing, SmartIO modules are ideally suited for industrial applications in harsh environments where liquids, dust or vibration may be present. Modern industrial robots, with automatic tool change (ATC) capabilities increase the flexibility of production lines and reduce the number of robots required per cell. Achieving shorter production cycles is possible through minimising ATC time. The Quantsen® SmartIO EtherNet/IP modules feature Fast Start Up (FSU) technology. This meets requirements from automobile manufacturers that stipulate the time between the power-on of an I/O device and the first cyclic input data being received should not exceed 500ms.

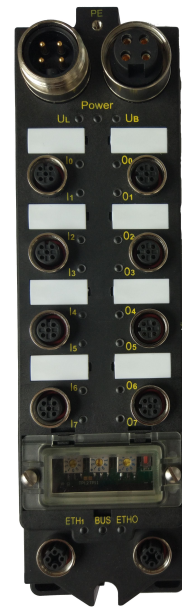
Advanced features such as built-in 2-port Ethernet switch and a flexible IP address-setup method make configuration and operation simple. Through the industrial ring structure, SmartIO modules can also provide network fault location function.

## SmartIO Series with Fast Start-Up



### FEATURES AND BENEFITS

- Rated IP67 for harsh environments
- Designed for direct machine-mount applications
- Shock and vibration tested
- Overmolded module electronics
- Metallic connectors
- 4-pole 7/8 or M12 power connectors
- Accepts standard M12 threaded connectors
- Standard hole housing pattern allows for interchangeability with popular I/O modules
- Choice of fixed I/O module versions
- Supports customization
- Advanced diagnostics
- Short-circuit diagnostics and alarm per I/O channel
- Supports EtherNet/IP 2.1 or PROFINET 2.3
- Complete module and channel diagnostics supported via EtherNet/IP
- IP addressing: DHCP or static (through web server interface, push buttons)
- Built-in 2-port Ethernet switch, 10/100 Mbps auto-sensing and crossover capability
- Fast Start-Up capability to start and operate the module in less than 500ms
- Grounding isolation between input/logic ground and output ground for application using safety relays



SmartIO Module

### MARKETS AND APPLICATIONS

- Factory Automation
  - All industries using robots for repetitive tasks with precision
  - Machine tool industry
  - Automotive
  - Material handling systems
  - Filling & packaging machines
  - Steel industry

## SPECIFICATIONS

### I/O Configurations:

- 16x inputs
- 8x inputs / 8x outputs
- 16x outputs

### I/O Connectors:

- Female, Standard M12, A-Coded, 5-pole

### Bus Connectors:

- Male, Standard M12, D-Coded, 4-pole

### Power Connectors:

- Power In: Male, 4-pole, 4-M12
- Power Out: Female, 4-pole, 4-M12

### Power Requirements:

- Module input power: 24V DC (-15/ +20%)
- Module output power: 24V DC (-15/ +20%)
- 8.0A max per module

### Ethernet Switch:

- 2-port
- 10/100 Mbps (auto-negotiation), full duplex
- Storm Protection

### Input Type:

- Compatible with dry contact, PNP or NPN, 2/3-wire sensors
- Electronic short circuit protection

### Input Delay:

- 2.5ms default

### Input Device Supply:

- 200mA per port at 25°C

### Output Load Current:

- Maximum 2.0A per channel
- Electronic short circuit protection

### Vibration:

- 7g (15.7Hz to 500Hz), 3 axis

### Mechanical Shock:

- 10g, 11ms, 3 axis

### Thermal Shock:

- MIL-STD-1344A

## LED INDICATORS

### Module and Input Power (UB):

- Green – power present
- Red – power not connected

### Output Power (UL):

- Green – power present
- Red – power not connected

### Power Indication(Power)

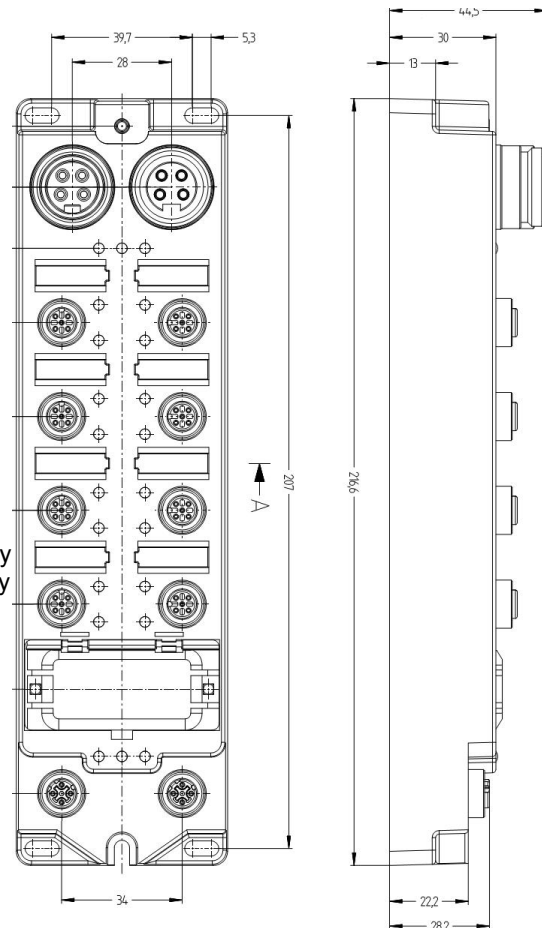
- Green – UB/UL present
- Red – UB/UL not connected

### Input/Output (Ix/Ox):

- Green – input/output on
- Red – input/output fault
- Off – input/output off

### Ethernet Link (Port 1 and 2)

- Green – Ethernet link, 100 Mbit/s, activity
- Off – Ethernet link, 100 Mbit/s, no activity



## ORDERING INFORMATION

Engineering No.	Description	Poles	Ports	I/O Connectors	I/O Configurations		I/O Channels
					Input	Output	
QS-ENIO88-LM12-P02	Classic 60mm	4-pole power	8	M12	8	8 (max 2A per channel)	PNP
QS-ENI16-LM12-PZ					16	0	
QS-ENO16-LM12-P02					0	16 (max 2A per channel)	
QS-ENIO88-LM12-N02					8	8 (max 2A per channel)	NPN
QS-ENI16-LM12-NZ					16	0	
QS-ENO16-LM12-N02					0	16 (max 2A per channel)	

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